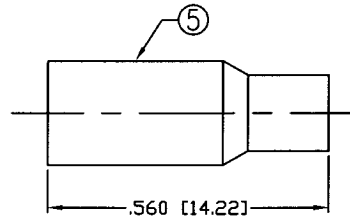
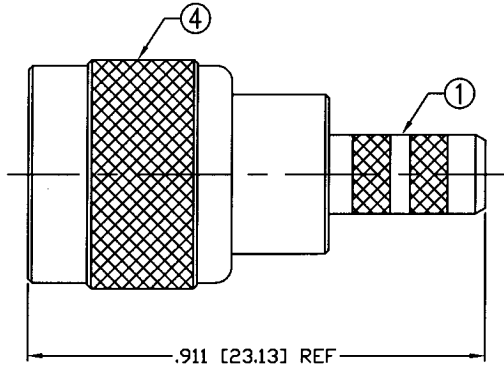


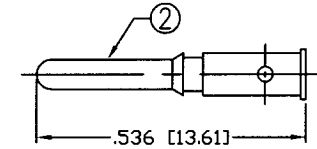
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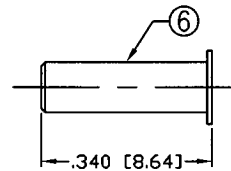
PART NO.		RFU-600-3B1		
REV	DESCRIPTION	DWN	DATE	APPROVED
A	ENGINEERING RELEASE	CZS	6/8/99	R. RICE
B	CHG OVERALL, STRIPING DIMS, FORMAT & DRAWING # 9193A	CZS	4/8/02	JDMc



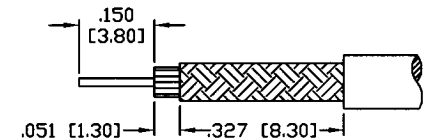
RECOMMENDED CRIMP DIE: .130 & .178



RECOMMENDED CRIMP DIE: .068



PLACE #7 (INSERT) OVER CABLE DIELECTRIC
 BEFORE PIN IS SOLDERED/CRIMP



RECOMMENDED STRIPPING INSTRUCTIONS

SPECIFICATIONS:

IMPEDANCE: 50 Ohms
 FREQUENCY RANGE: 0-2.5 GHz
 VSWR: 1.25 MAX.
 WORKING VOLTAGE: 335 V rms Max. @ Sea Level
 INSULATION RESISTANCE: 5000 MegOhms
 TEMPERATURE RANGE: -65°C TO 165°C
 FOR RG-174, 188, 188A, 316/U, ALPHA 9174, 9316,
 BELDEN 8216, 83269, 83284, 84316 & TIMES LMR-100A CABLE

1	BODY	1	BRASS	NICKEL, 100μ"	000486	
2	PIN	1	BRASS	GOLD, 3μ"		
3	INSULATOR	1	PTFE	----		
4	SHELL	1	BRASS	NICKEL, 100μ"		
5	FERRULE	1	BRASS	NICKEL, 100μ"		
6	INSERT	1	BRASS	NICKEL, 100μ"		
7						
8						
9						
10						
11						
12						
13						
14						
#	DESCRIPTION	QTY	MATERIAL	FINISH	APPROVALS	DATE

UNLESS OTHERWISE SPECIFIED:
 1. REMOVE ALL BURRS
 2. BREAK ALL CORNERS & EDGES .005 R. MAX.
 3. CHAMFER 1ST & LAST THREADS 45°
 4. SURFACE ROUGHNESS 63 FINISH MIL-STD-10
 5. DIAMETERS ON COMMON CENTERS TO BE CONCENTRIC WITHIN .002 T.I.R.
 6. ALL DIMENSIONS ARE AFTER PLATING.

DIMENSIONS ARE IN INCHES AND [MILLIMETERS]
 UNLESS OTHERWISE NOTED TOLERANCES ARE:
 DECIMALS DIAMETER
 .XXX±.003 [.08] .XXX±.001 [.03]
 .XX±.005 [.13] .XX±.003 [.08]

RF connectors
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 (858) 549-6345 FAX

MINI UHF PLUG CRIMP

SIZE A	CABLE GROUP B	DWG NO. RFU-600-3B1	REV E
SCALE: NTS		CAD FILE OUTLINE	SHEET 1 OF 1