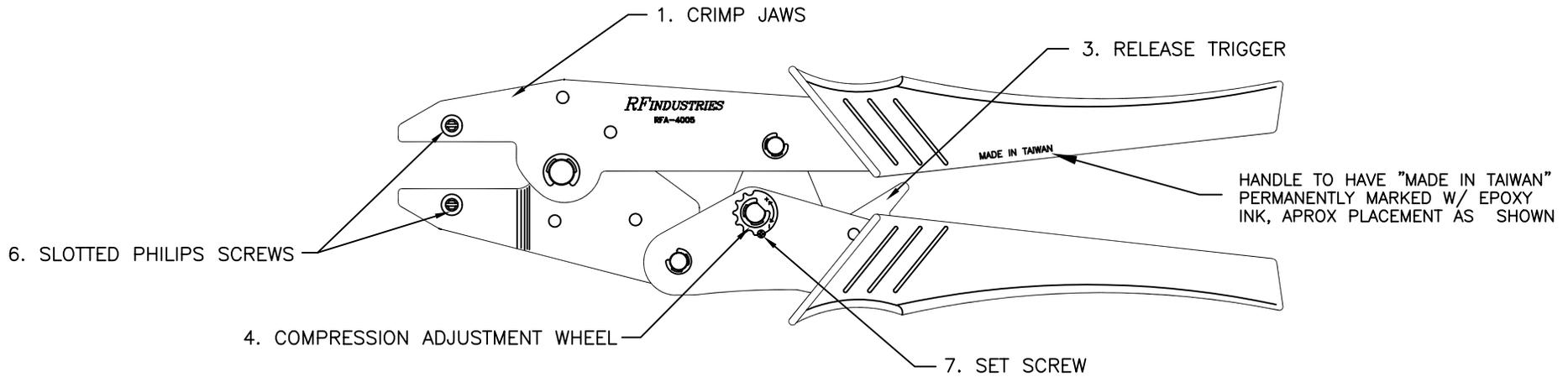


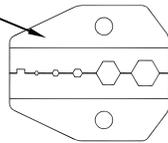
SPECIFICATION CONTROL DRAWING

REVISIONS

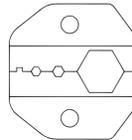
REV	DESCRIPTION	DATE	APPROVED
A	ENGINEERING RELEASE	4/21/92	J. BENZ
B	CHANGE FROM HEX TO SLOTTED SCREW	9/20/93	



2. CRIMP DIE SET

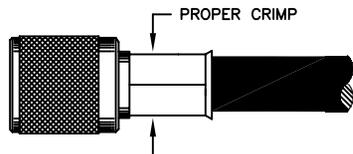


D-052



D-100

WARNING: THIS TOOL IS NOT INSULATED AGAINST ELECTRICAL SHOCK, AND SHOULD BE USED WITH ELECTRICALLY INSULATED GLOVES. THIS TOOL IS NOT TO BE USED FOR PURPOSES OTHER THAN INTENDED.



CORRECT



WRONG

DIMENSIONS ARE IN INCHES OVER MILLIMETERS.

TOLERANCES ARE:
 DECIMALS ANGLES
 .X ± .XXX ± ±1'
 .XX ± .XXXX ±

DRAWN	
C. JONES	4/21/92
CHECKED	
ISSUED	
J. BENZ	4/21/92
APPROVALS	DATE

RF connectors
 DIVISION OF RF INDUSTRIES, LTD. 7620 MIRAMAR RD
 BLDG 4100 SAN DIEGO, CA 92126
 (619)549-6340 (619)549-6345 FAX

RFA-4005-20

CRIMP TOOL

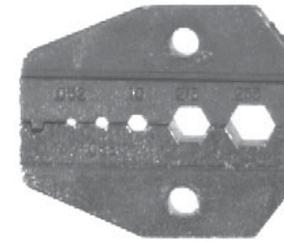
SIZE A	FSCM NO.	DWG NO. 7508B	REV B
SCALE: 2:1		CAD FILE ARC107\7508B	SHEET 1 OF 1

DIES for RFA-4005-20

Crimp Tool Handle

Crimp Dies for RFA-4005-20.p65

RFA-4005-01



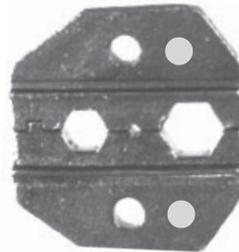
For RG-58/U, RG-59/U, RG-142/U, RG-223/U, RG-400/U, RG-8X, Proflex and various video cables, cavity dimensions: .052", .068", .100", .213" and .255".

RFA-4005-02



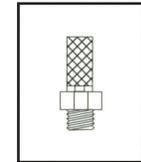
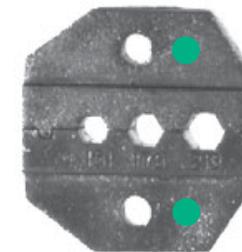
For RG-8/U, RG-213/U, RG-214/U, and Belden 9913 cables, cavity dimensions: .100", .128" and .429". The .128" cavity crimps the center pin on Belden 9913 cable.

RFA-4005-04



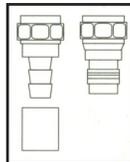
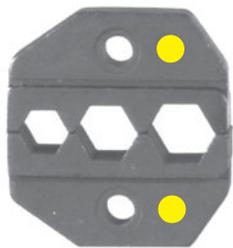
.228", .068", .305", for RG-58/U, RG-59/U, RG-62/U and Cambridge Connectors Series CP-88 and CP-89

RFA-4005-05



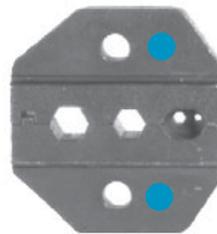
.155", .184", and .215

RFA-4005-06



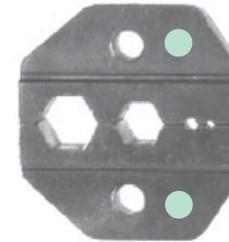
.255", .324", .354" for RG-59/U, RG-6/U, and F-Type (CATV) coax connectors

RFA-4005-07



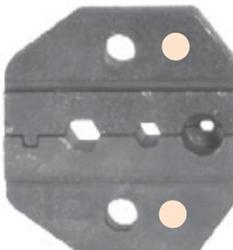
.213", .178", .068", .042", for RG-58/U, RG-174/U coax connectors (RFI Cable Groups B & C)

RFA-4005-08



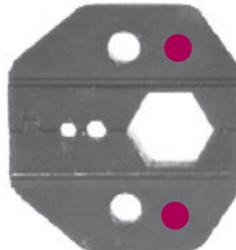
.324", .255", .068", .042", for RG-59/U and Belden 8281 coax cable (RFI Cable Groups D & G)

RFA-4005-09



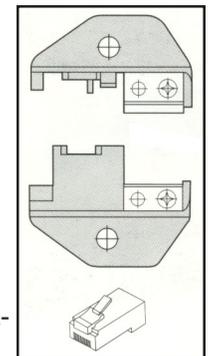
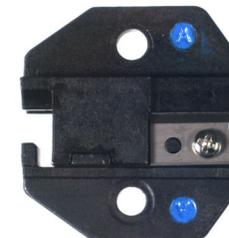
.178", .128", .068", for RG-174/U, RG-188/U, RG-316/U and Mini 59/U coax connectors (RFI Cable Group B)

RFA-4005-10



.080", .100", .429" for RG-8/U, RG-11/U and RG-213/U (RFI Cable Group E)

RFA-4005-12



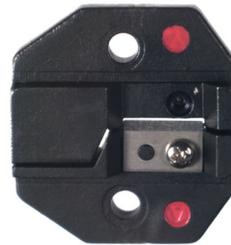
For RJ-45, 8 position keyed or non-keyed modular plug, with stripping and cutting for 8 conductors wire

RFA-4005-14

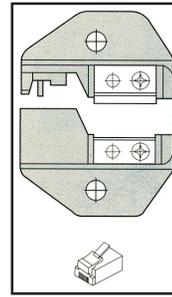


Crimps coaxial connectors on Belden 9913, LMR®-400; .429", .118" hex cavities

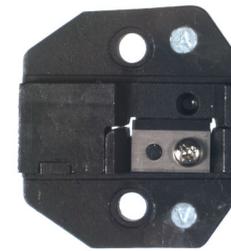
RFA-4005-15



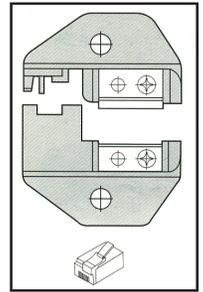
For RJ-11, 2, 4 or 6 position modular plug, with stripping and cutting for 2, 4, 6 conductors wire



RFA-4005-16



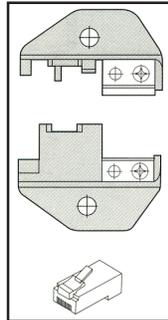
For 6 DEC plug, with stripping and cutting for 6 conductors wire



RFA-4005-17



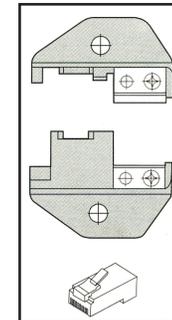
For RJ-45 amp plug, with stripping and cutting for 8 conductors wire



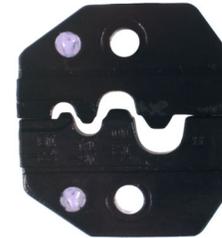
RFA-4005-18



For 10 position modular plug with stripping and cutting for 10 conductors wire



RFA-4005-21



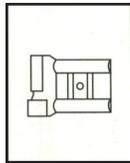
For non-insulated terminals AWG 22-8



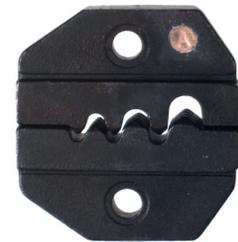
RFA-4005-22



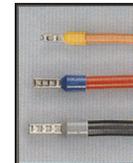
For non-insulated flag terminals from 0.5 to 2.5 sq.mm. AWG 22-18, 16-14



RFA-4005-23



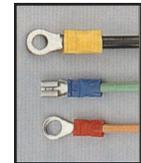
For cord end terminals from 0.5 to 10 sq.mm. AWG 22-8



RFA-4005-24



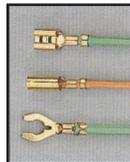
For insulated terminals from 0.5 to 6 sq.mm. AWG 22-18, 16-14, 12-10



RFA-4005-25



For non-insulated open barrel terminal from 0.5 to 6 sq.mm. AWG 22-18, 16-14, 12-10



RFA-4005-26



For non-insulated terminals and cable lugs from 1.5 to 6 sq.mm. AWG 22-18, 16-14, 12-10



RFA-4005-27



For non-insulated terminals DIN 46234 from 0.5 to 10 sq.mm. AWG 22-18, 16-14, 12-10, and 8

