

# CABLE ASSEMBLY INSTRUCTIONS

RFN-1025-1

BODY

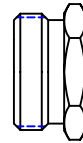
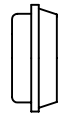
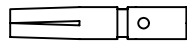
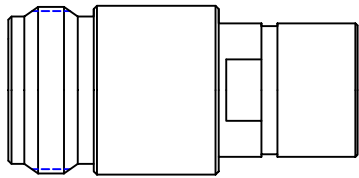
CONTACT

CLAMP

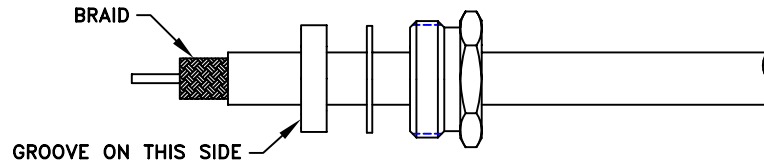
GASKET

WASHER

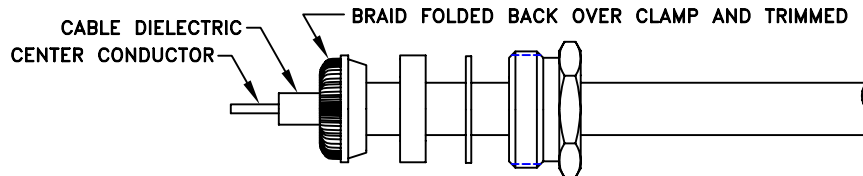
BACK NUT



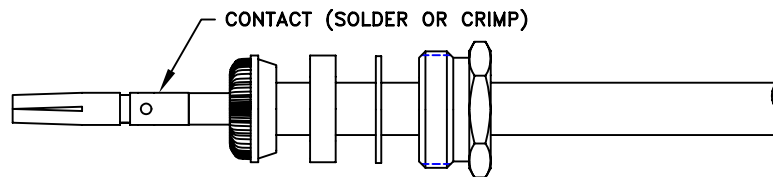
STEP 1



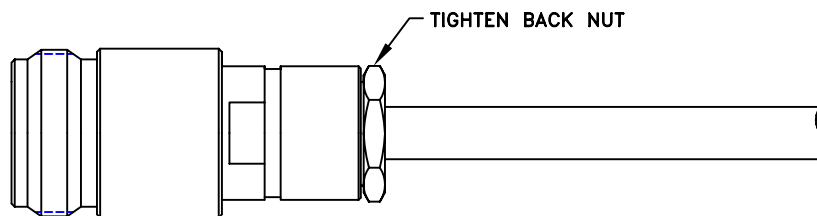
STEP 2



STEP 3



STEP 4



Step 1: Cut end of cable evenly. Strip cable to dimensions shown on outline drawing. All cuts are to be clean and square. Do not nick braid, dielectric or center conductor. Slide back nut, washer and gasket onto cable. Braid must be combed for assembly of clamp.

Step 2: Place the clamp over braid and push clamp back against cable jacket. Fold back braid wire and form over the clamp evenly. Trim extra braid if needed.

Step 3: Slide contact onto center conductor until it yields against the cable dielectric and solder or crimp in place.

Step 4: Snug gasket against the clamp. Insert contact, cable and hardware into the body. Tighten back nut while holding body stationary.

RFN-1025-1 AP.DWG

*RF CONNECTORS*

05/05/06

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