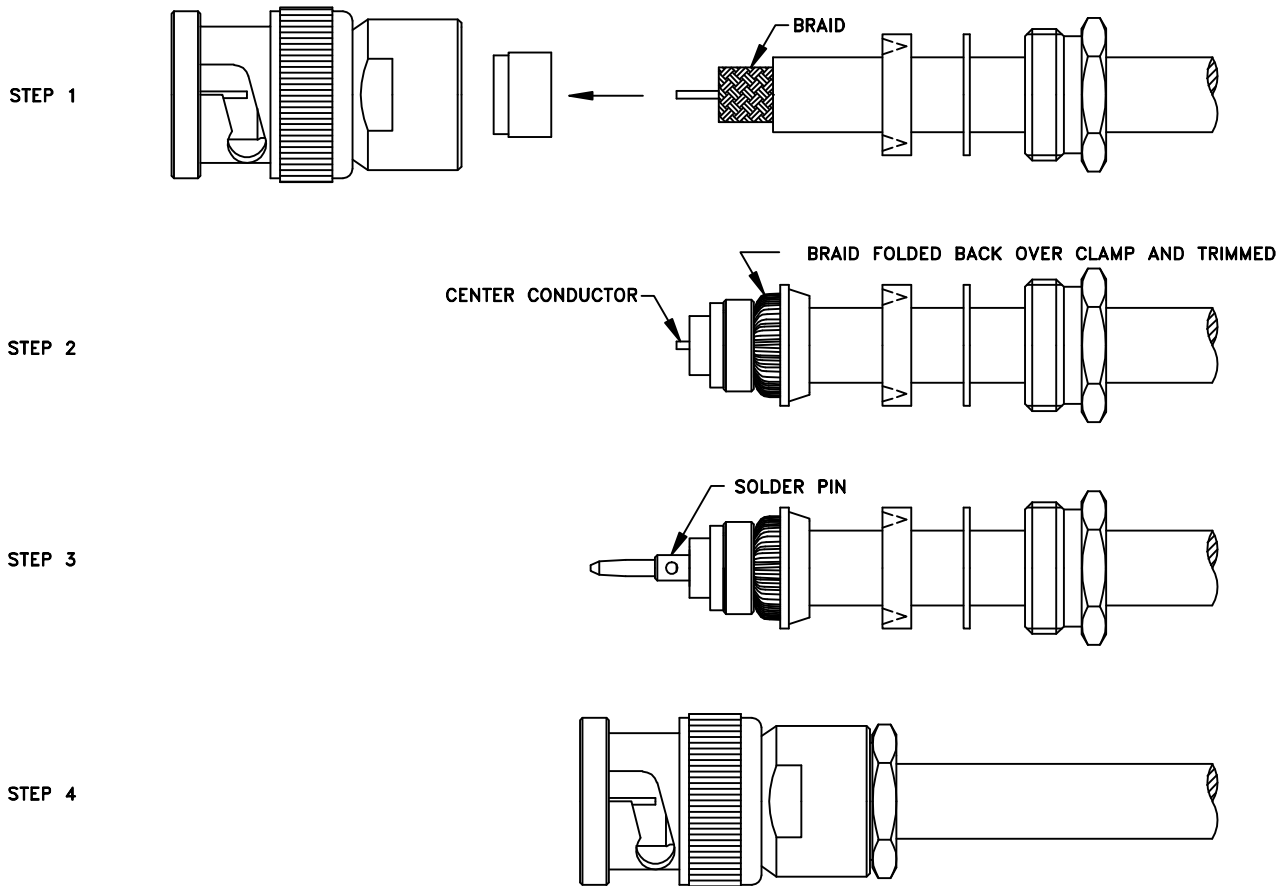
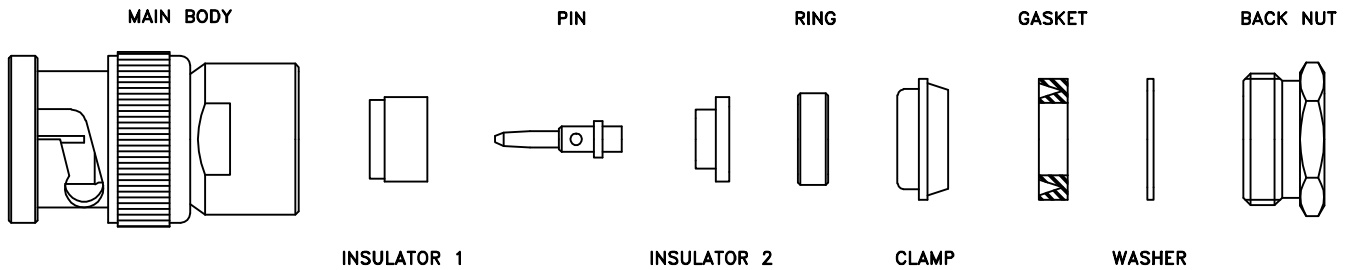


# CABLE ASSEMBLY INSTRUCTIONS

RFB-1701-D



- Step 1: Cut end of cable evenly. Strip cable to dimensions shown on outline drawing. All cuts are to be clean and square. Avoid any nick to braid, dielectric or center conductor. Pre tin cable conductor if using stranded cable (if needed). Slide back nut, washer and gasket onto cable. Braid must be combed for assembly of clamp. Insert insulator 1 into main body until stops.
- Step 2: Place the clamp over braid and push clamp back against cable jacket. Fold back braid wire and form over the clamp evenly. Trim any extra braid if needed. Slide ring and insulator 2 over cable insulator against formed braid.
- Step 3: Slide pin onto center conductor until it yields against insulator 2. Solder pin in place using minimum amount of heat.
- Step 4: Snug gasket against the clamp. Insert pin, cable and hardware into the body. Tighten back nut while holding body stationary.

RFB-1701-D AP.DWG

**RF CONNECTORS**

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7610 Miramar Road, San Diego, CA 92126-4202 - (858) 549-6340  
(800) 233-1728 - Fax (858) 549-6345 E-mail: rfi@rfindustries.com - www.rfindustries.com

jdm