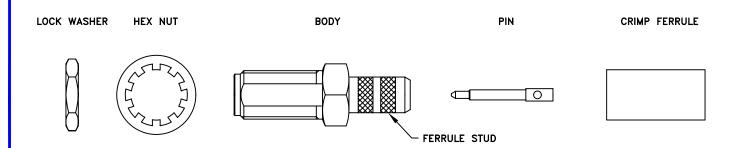
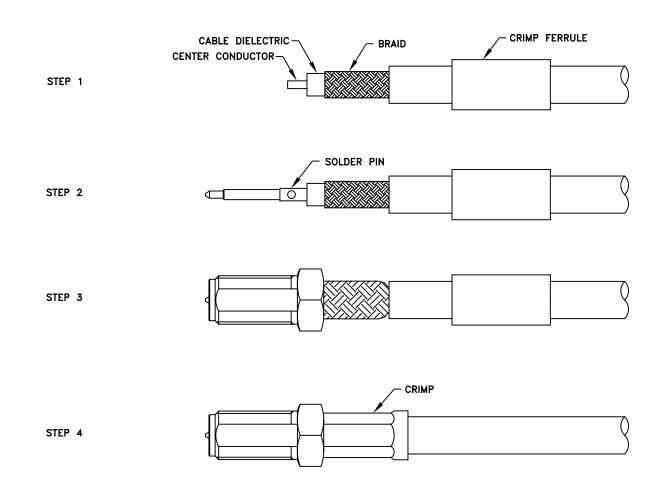
CABLE ASSEMBLY INSTRUCTIONS

RP-3252-1C





- Step 1: Cut end of cable evenly. Strip cable to dimensions shown in catalog or on outline drawing. All cuts are to be clean and square. Do not nick braid or center conductor when cutting. Slide ferrule over cable. If using strain relief or heat shrink tubing slide onto cable first.
- Step 2: Slide pin onto center conductor until it yields against the cable dielectric. Solder pin in place.
- Step 3: Install the cable and pin with the braid over the ferrule stud, while inserting the pin into the body.
- Step 4: Slide the ferrule over the braid until it yields against the back of the connector. Crimp the ferrule with crimp tool as specified on connector drawing. Trim any extra braid extending out of ferrule end.

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