



**1**

Cut end of cable evenly. Strip cable jacket to .82 [20.8].

**2**

Slide coupling ring and adapter over cable. Fold back and fan braid slightly.

**3**

Position adapter as shown. Push braid down over adapter body and trim to .35 [8.9]. Bare .65 [16.51] of center conductor. Tin exposed center conductor and avoid excessive heat.

**4**

Screw plug sub-assembly on adapter. Solder braid through solder holes to shell, using just enough heat to bond braid to shell. Solder center conductor to contact.

**5**

Screw coupling ring on plug sub-assembly.

**1**

Cut end of cable evenly. Strip cable jacket to 1.170 [29.72].

**2**

Bare .73 [18.54] of center conductor. Trim braid as shown. Tin center conductor and exposed braid. Slide coupling ring over cable.

**3**

Screw plug sub-assembly on cable. Solder braid through solder holes. Solder center conductor and avoid excessive heat.

**4**

Screw coupling ring on plug sub-assembly.