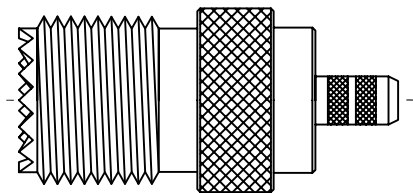


# CABLE ASSEMBLY INSTRUCTIONS

RFU-527

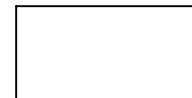
SUBASSEMBLY



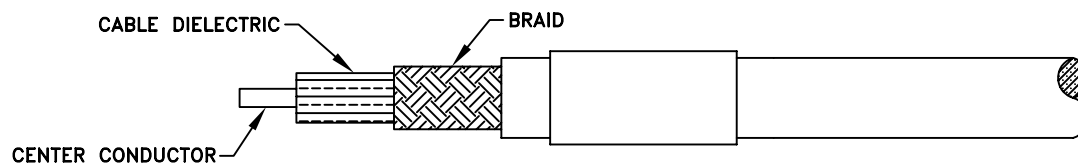
PIN



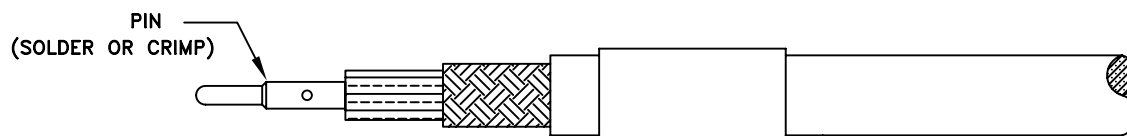
FERRULE



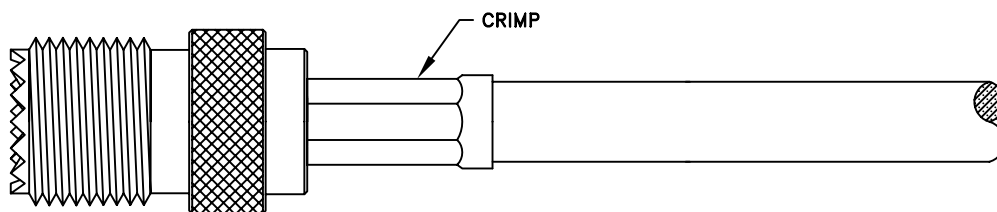
STEP 1



STEP 2



STEP 3



Step 1: Cut end of cable evenly. Strip cable to dimensions shown in catalog or on outline drawing. All cuts are to be clean and square. Do not nick braid or center conductor when cutting. Slide ferrule over cable. If using strain relief or heat shrink tubing slide onto cable first.

Step 2: Pre tin cable conductor if using stranded cable (if needed). Slide ferrule stud under the braid, while inserting the cable and pin into the connector housing after the pin is soldered or crimp in place.

Step 3: Slide the ferrule over the braid until it yields against the back of the connector. Crimp the ferrule with crimp tool as specified on connector drawing. Trim extra any braid extending out of ferrule end.

RFU-527 AP.DWG

*RF CONNECTORS*

06/06/06

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