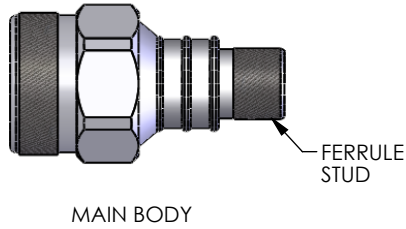
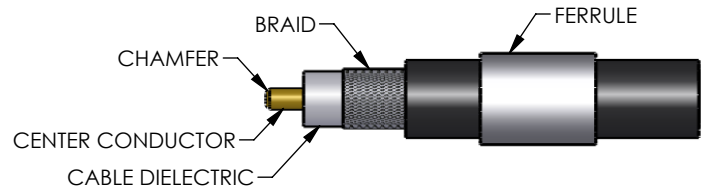


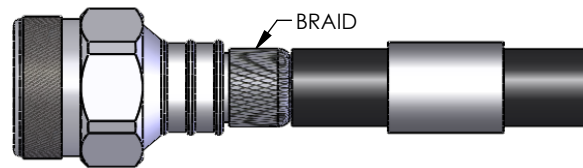
CABLE ASSEMBLY INSTRUCTIONS - RFN-1006-9I



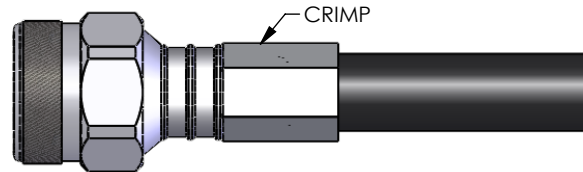
Cut end of cable evenly. Strip cable to dimensions shown on outline drawing. All cut are to be clean and square. Do not nick braid, dielectric or center conductor. Slide ferrule over cable. If using strain relief or tubing slide onto cable first.



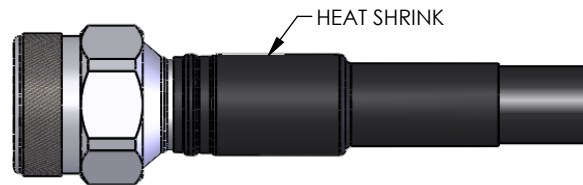
Slide cable center conductor into the ferrule stud until it stops. Hand form the braid over ferrule stud evenly.



Slide the ferrule over braid until it yields against the back of the connector. Crimp the ferrule with the crimp tool as specified on connector drawing. Trim any extra braid extending out of ferrule end.



Slide tubing onto ferrule stud and heat shrink in place.



| | | | | | |
|-----------------------|------------------|-------------|------|--|-------------------------------------|
| DRAWN BY C. ZUNIGA | DATE 12/17/12 | APPROVED BY | DATE | DESCRIPTION N PLUG, CRIMP FOR LMR-400 - BELDEN 9913 | DWG/PART # RFN-1006-9I AP |
|-----------------------|------------------|-------------|------|--|-------------------------------------|

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