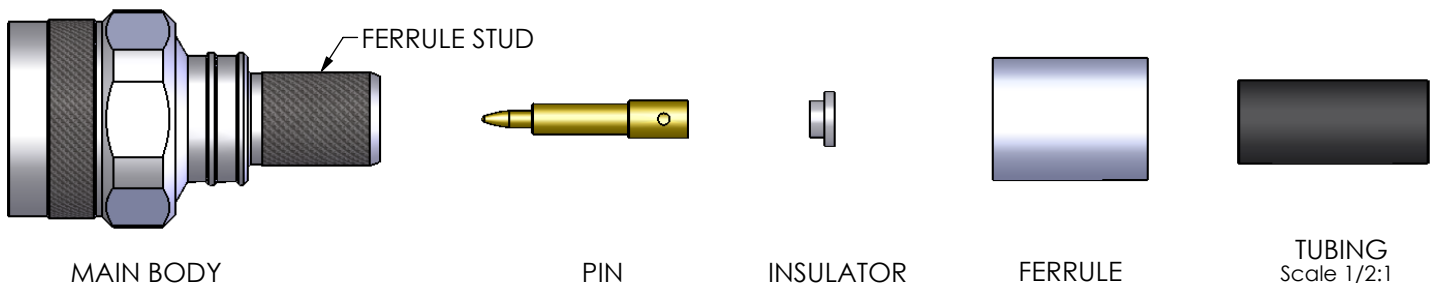
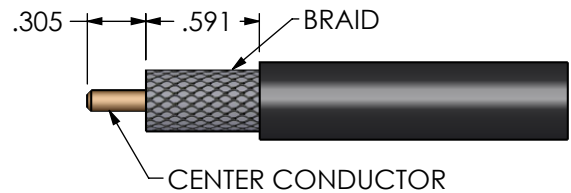


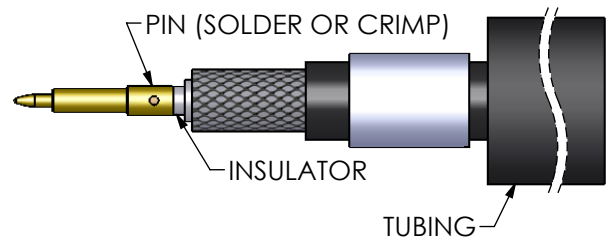
# CABLE ASSEMBLY INSTRUCTIONS - RFN-1006-4I



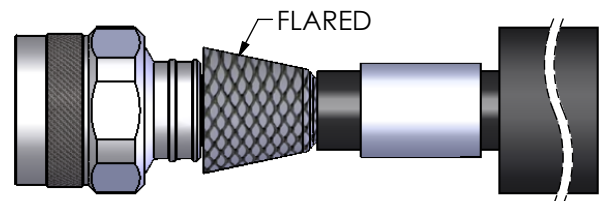
Cut end of cable evenly. Strip cable to dimensions shown. All cuts are to be clean and square. Do not nick braid, dielectric or center conductor.



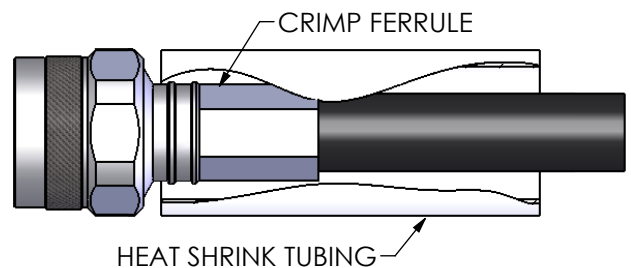
Slide tubing & ferrule over cable. Slide insulator (the way is shown) & pin onto center conductor until it yields against the cable dielectric. Solder or crimp pin in place



Flare cable braid. Slide ferrule stud under braid, while inserting the pin into body.



Slide ferrule over braid until it yields against the back of the connector. Crimp the ferrule with .429" crimp die. Trim any extra braid extending out of ferrule end. Position tubing over ferrule and connector. Heat shrink tubing using a hot air gun.



DRAWN BY C. ZUNIGA	DATE 05/02/13	APPROVED BY	DATE	DESCRIPTION N PLUG CRIMP FOR LMR-400	DWG/PART # <b>RFN-1006-4I AP</b>
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## RF CONNECTORS

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